

### Size + Weight

For light/medium loads

L1020-L1037

Ball roller versions



L1024 - L1038

Cross roller versions



L1020 - L1026

Stainless steel versions

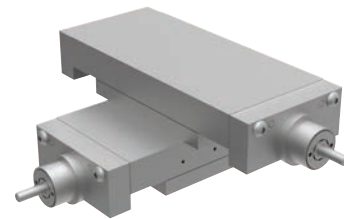


L1022 - L1023

For heavy duty loads and motorised

L3000-L3500

Needle roller & dovetail stage



L3170 - L3194

Motorised stages



L3500 - L3510

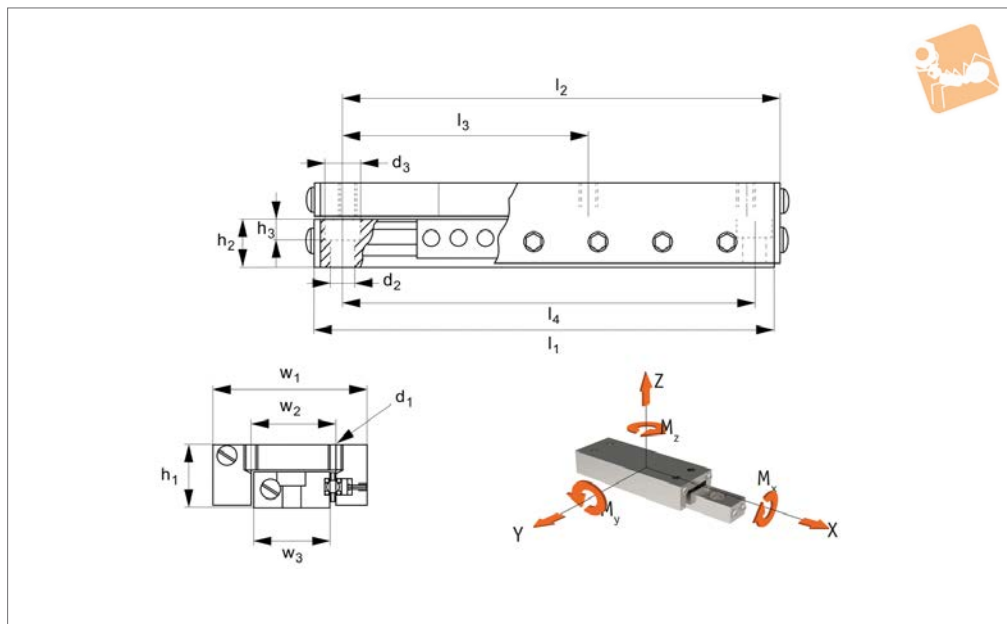
Micrometer driven stages



L3100 - L3123



## L1028



### Material

Aluminium carriage and base.  
Hardened stainless steel balls, shafts and preload gibs.

Positional repeatability: 1µ.  
Coefficient of friction: 0,002.

### Tips

Stroke is centred on the mid-point of the slides (ie 50% of total stroke each way).

### Technical Notes

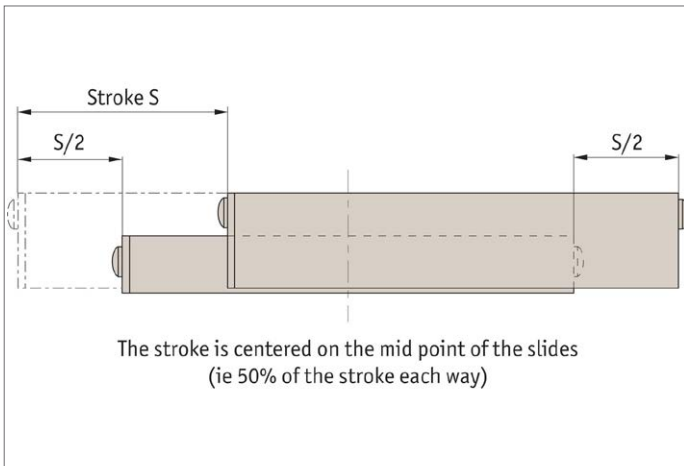
Straight line accuracy: 3µ/25mm of travel.

Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	w <sub>3</sub>	Weight g
L1028.025-025	25	5.4	25.4	65.0	12.7	57	-	57	10	6.4	10.2	57
L1028.025-050	50	9.1	25.4	90.4	12.7	83	-	83	10	6.4	10.2	79
L1028.025-075	75	10.0	25.4	115.8	12.7	108	-	108	10	6.4	10.2	102
L1028.045-025	25	9.1	44.5	50.8	19.0	35	-	38	20	10.2	22.1	113
L1028.045-038	38	15.0	44.5	69.9	19.0	54	-	54	20	10.2	22.1	154
L1028.045-050	50	20.0	44.5	82.6	19.0	65	-	65	20	10.2	22.1	186
L1028.045-075	75	25.0	44.5	101.6	19.0	85	-	85	20	10.2	22.1	227
L1028.045-100	100	28.0	44.5	127.0	19.0	115	-	115	20	10.2	22.1	286
L1028.067-025	25	16.0	66.5	66.5	25.4	54	-	54	35	15.5	38.1	295
L1028.067-050	50	29.0	66.5	101.6	25.4	75	-	75	35	15.5	38.1	453
L1028.067-075	75	42.0	66.5	127.0	25.4	100	-	100	35	15.5	38.1	567
L1028.067-100	100	55.0	66.5	152.4	25.4	125	-	125	35	15.5	38.1	680
L1028.067-125	125	63.0	66.5	203.2	25.4	175	-	187	35	15.5	38.1	794
L1028.067-150	150	70.0	66.5	228.6	25.4	150	75	178	35	15.5	38.1	1021
L1028.127-075	75	42.0	127.0	127.0	25.4	100	50	100	100	15.5	98.3	1021
L1028.127-125	125	64.0	127.0	177.8	25.4	150	75	150	100	15.5	98.3	1474
L1028.127-175	175	77.0	127.0	228.6	25.4	200	100	200	100	15.5	98.3	1928

Order No.	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1028.025-025	3.4	3.5	6.1	M4	0.3	1.0	1.0
L1028.025-050	3.4	3.5	6.1	M4	0.6	2.0	2.7
L1028.025-075	3.4	3.5	6.1	M4	0.8	3.2	3.7
L1028.045-025	4.4	4.6	8.1	M4	1.0	0.9	0.9
L1028.045-038	4.4	4.6	8.1	M4	1.4	2.0	2.1
L1028.045-050	4.4	4.6	8.1	M4	2.0	3.3	3.5
L1028.045-075	4.4	4.6	8.1	M4	2.5	4.7	4.9
L1028.045-100	4.4	4.6	8.1	M4	2.9	9.5	10.0
L1028.067-025	5.3	5.8	10	M5	2.5	1.9	2.0



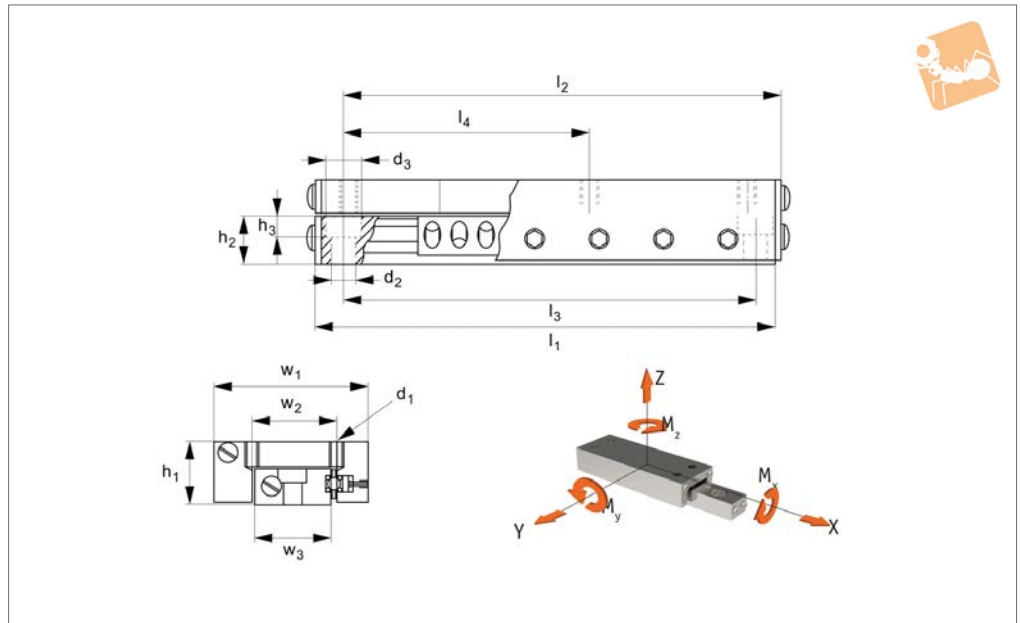
Order No.	$h_3$	$d_1$	$d_2$	$d_3$	Moment $M_x$ Nm max.	Moment $M_y$ Nm max.	Moment $M_z$ Nm max.
L1028.067-050	5.3	5.8	10	M5	5.1	6.9	7.2
L1028.067-075	5.3	5.8	10	M5	7.2	12.5	13.1
L1028.067-100	5.3	5.8	10	M5	9.7	20.5	21.5
L1028.067-125	5.3	5.8	10	M5	11.1	32.0	33.6
L1028.067-150	5.3	5.8	10	M5	12.3	40.3	42.3
L1028.127-075	6.2	7.1	11	M6	8.3	14.4	15.1
L1028.127-125	6.2	7.1	11	M6	16.4	61.0	61.8
L1028.127-175	6.2	7.1	11	M6	17.8	71.0	74.5



LINEAR TABLES



## L1029



### Material

Aluminium carriage and base.  
Hardened stainless steel rollers, shafts and preload gibs.

Positional repeatability: 1μ.  
Coefficient of friction: 0,002.

### Tips

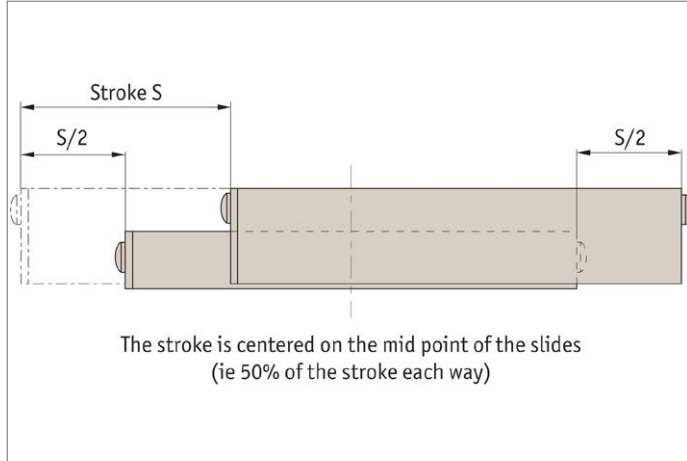
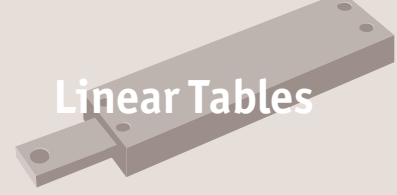
Stroke is centred on the mid-point of the slides (ie 50% of total stroke each way).

### Technical Notes

Straight line accuracy: 3μ/25mm of travel.

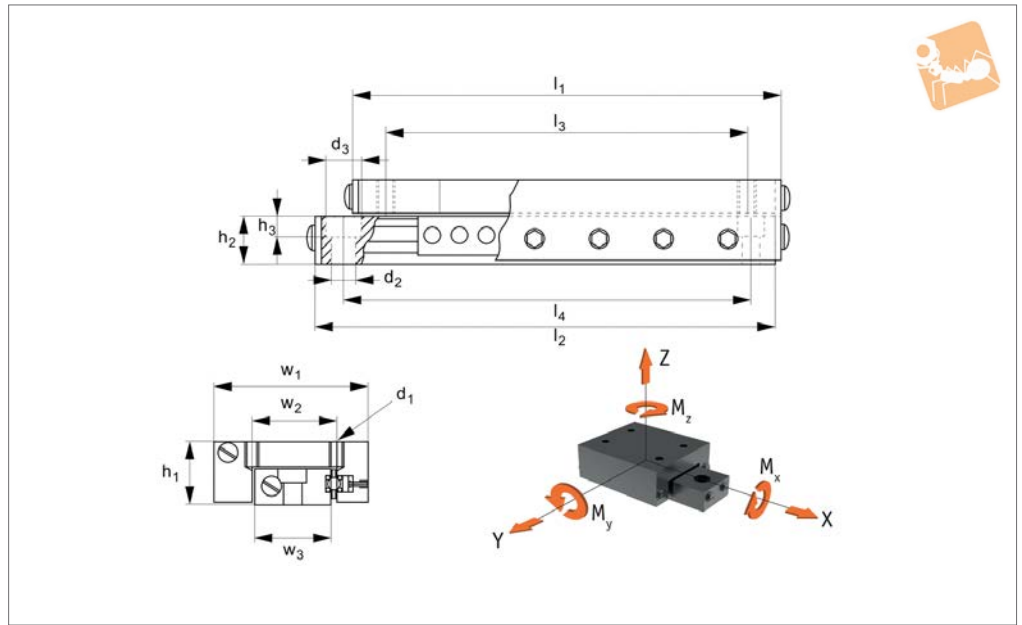
Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	w <sub>3</sub>	Weight g
L1029.045-025	25	36	44.5	50.8	19.0	35	38	-	20	10.2	22.1	127
L1029.045-050	50	54	44.5	82.6	19.0	65	65	-	20	10.2	22.1	209
L1029.045-075	75	59	44.5	101.6	19.0	85	85	-	20	10.2	22.1	254
L1029.045-100	100	64	44.5	127.0	19.0	115	115	-	20	10.2	22.1	286
L1029.067-025	25	95	67	66.5	25.4	54	54	-	35	15.5	38.1	299
L1029.067-050	50	109	67	101.6	25.4	75	75	-	35	15.5	38.1	454
L1029.067-075	75	154	67	127.0	25.4	100	100	-	35	15.5	38.1	567
L1029.067-100	100	173	67	152.4	25.4	125	125	-	35	15.5	38.1	680
L1029.067-125	125	186	67	203.2	25.4	175	187	-	35	15.5	38.1	907
L1029.127-075	75	100	127	127.0	25.4	100	100	50	100	15.5	6.2	1021
L1029.127-125	125	109	127	177.8	25.4	150	150	75	100	15.5	6.2	1474
L1029.127-175	175	118	127	228.6	25.4	200	200	100	100	15.5	6.2	1928

Order No.	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1029.045-025	4.6	M4	4.6	8.1	4.4	4.7	4.9
L1029.045-050	4.6	M4	4.6	8.1	5.9	9.4	9.8
L1029.045-075	4.6	M4	4.6	8.1	6.9	10.9	11.4
L1029.045-100	4.6	M4	4.6	8.1	7.7	12.1	12.7
L1029.067-025	5.3	M5	5.8	10	18.1	15.0	15.8
L1029.067-050	5.3	M5	5.8	10	24.1	30.1	31.6
L1029.067-075	5.3	M5	5.8	10	30.2	50.1	52.6
L1029.067-100	5.3	M5	5.8	10	45.9	62.6	65.8
L1029.067-125	5.3	M5	5.8	10	41.3	72.0	75.6
L1029.127-075	6.2	M6	7.1	11	19.3	72.2	73.8
L1029.127-125	6.2	M6	7.1	11	21.2	79.4	81.1
L1029.127-175	6.2	M6	7.1	11	23.0	92.8	97.4





## L1030



### Material

Aluminium carriage and base.  
Hardened stainless steel balls, shafts and preload gibs.

Positional repeatability: 0.5 $\mu$ .  
Coefficient of friction: 0,002.  
Carriage surface flat to 3 $\mu$ /25mm. Carriage and base ground to optical flatness.

slides (ie 50% of total stroke each way).

### Technical Notes

Straight line accuracy: 1 $\mu$ /25mm of travel.

### Tips

Stroke is centred on the mid-point of the

Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	w <sub>3</sub>	Weight g
L1030.025-013	13	3.6	25.4	25.4	12.7	31.8	15	20	CL	6.1	10.2	27
L1030.025-025	25	6.8	25.4	44.5	12.7	50.8	35	40	CL	6.1	10.2	50
L1030.025-038	38	11	25.4	63.5	12.7	69.9	54	57	CL	6.1	10.2	73
L1030.025-050	50	14	25.4	82.6	12.7	88.8	70	75	CL	6.1	10.2	91
L1030.045-025	25	11	44.5	50.8	19.0	57.2	35	40	20	10.2	22.1	127
L1030.045-038	38	14	44.5	69.9	19.0	76.2	54	57	20	10.2	22.1	172
L1030.045-050	50	19	44.5	82.6	19.0	88.9	65	70	20	10.2	22.1	209
L1030.045-075	75	23	44.5	101.6	19.0	108.0	85	90	20	10.2	22.1	254
L1030.067-025	25	33	66.5	66.5	25.4	66.5	54	54	35	15.7	38.1	299
L1030.067-050	50	38	66.5	101.6	25.4	111.0	75	85	35	15.7	38.1	454
L1030.067-075	75	46	66.5	127.0	25.4	136.4	100	110	35	15.7	38.1	567
L1030.067-100	100	60	66.5	152.4	25.4	161.8	125	135	35	15.7	38.1	680
L1030.067-125	125	66	66.5	203.2	25.4	212.6	178	190	35	15.7	38.1	907
L1030.089-050	50	59	88.9	101.6	34.9	114.3	50	65	50	15.7	50.3	907
L1030.089-075	75	64	88.9	146.1	34.9	158.8	95	110	50	15.7	50.3	1306
L1030.089-125	125	73	88.9	203.2	34.9	215.9	150	175	50	15.7	50.3	1814
L1030.089-165	165	79	88.9	260.4	34.9	273.1	210	225	50	15.7	50.3	2327
L1030.089-225	225	91	88.9	355.6	34.9	368.3	305	320	50	15.7	50.3	3175
L1030.146-125	125	68	146.1	209.6	50.8	222.3	150	175	100	24.9	94.0	4536
L1030.146-175	175	82	146.1	304.8	50.8	317.5	250	275	100	24.9	94.0	6586
L1030.146-250	250	102	146.1	381.0	50.8	393.7	330	350	100	24.9	94.0	8233

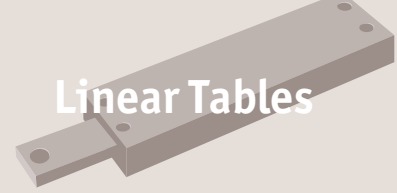
Order No.	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1030.025-013	3.4	M3	3.5	6.1	0.3	0.4	0.40
L1030.025-025	3.4	M3	3.5	6.1	0.4	1.0	1.1
L1030.025-038	3.4	M3	3.5	6.1	0.5	1.8	1.8
L1030.025-050	3.4	M3	3.5	6.1	0.7	2.6	3.7
L1030.045-025	4.6	M4	4.6	8.1	1.0	0.9	0.9



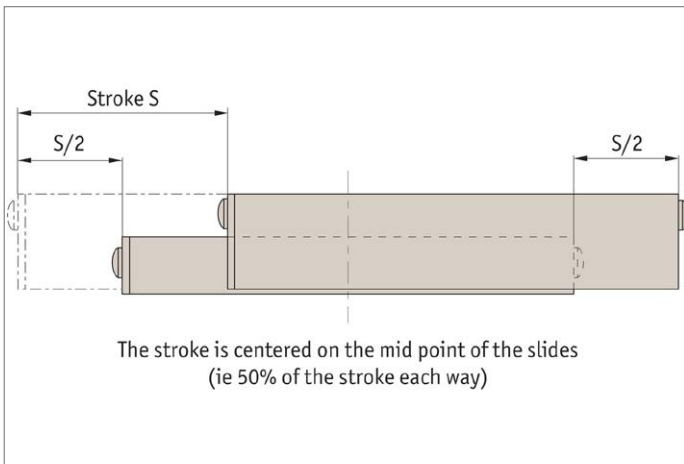
# Low Profile Ball Slide Assemblies

high precision

## Linear Tables



Order No.	$h_3$	$d_1$	$d_2$	$d_3$	Moment $M_x$ Nm max.	Moment $M_y$ Nm max.	Moment $M_z$ Nm max.
L1030.045-038	4.6	M4	4.6	8.1	1.4	2.0	2.1
L1030.045-050	4.6	M4	4.6	8.1	2.0	3.3	3.5
L1030.045-075	4.6	M4	4.6	8.1	2.5	4.7	4.9
L1030.067-025	5.3	M5	5.8	10.0	4.6	3.8	4.0
L1030.067-050	5.3	M5	5.8	10.0	6.9	9.3	9.8
L1030.067-075	5.3	M5	5.8	10.0	8.4	14.5	15.3
L1030.067-100	5.3	M5	5.8	10.0	10.9	23.0	24.1
L1030.067-125	5.3	M5	5.8	10.0	11.9	34.4	36.1
L1030.089-050	5.3	M5	5.8	10.0	11.1	32.0	33.6
L1030.089-075	5.3	M5	5.8	10.0	12.4	40.3	42.4
L1030.089-125	5.3	M5	5.8	10.0	14.1	52.6	53.7
L1030.089-165	5.3	M5	5.8	10.0	15.2	61.5	64.5
L1030.089-225	5.3	M5	5.8	10.0	16.9	81.1	85.1
L1030.146-125	6.2	M6	7.1	11.0	16.2	60.5	61.8
L1030.146-175	6.2	M6	7.1	11.0	17.5	70.7	74.2
L1030.146-250	6.2	M6	7.1	11.0	19.4	93.2	97.9



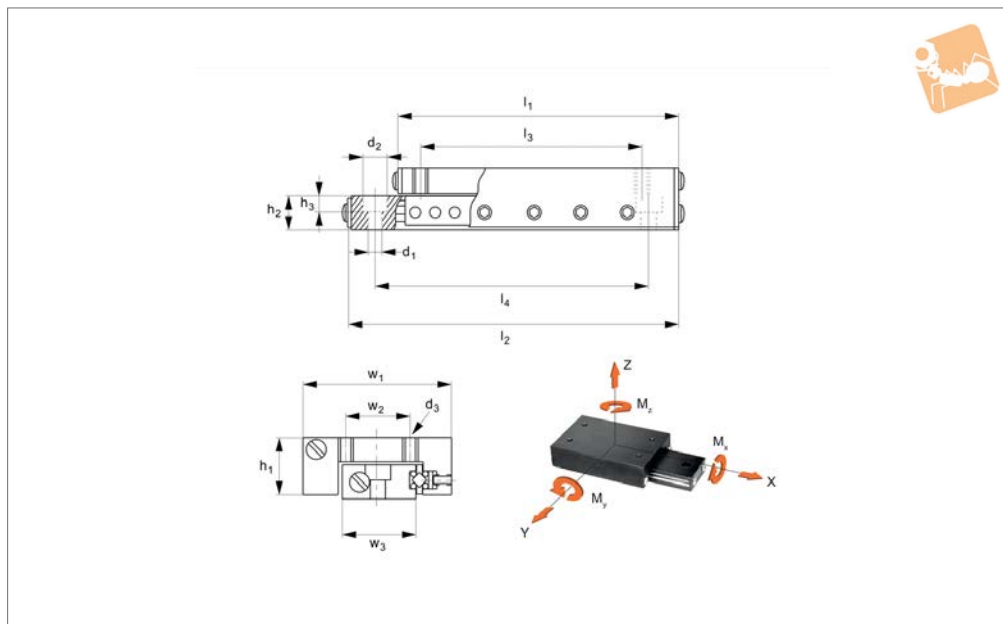
LINEAR TABLES



LINEAR TABLES



## L1032



### Material

Aluminium carriage and base.  
Hardened stainless steel rollers, shafts and preload gibs.

### Technical Notes

Crossed roller design greatly increases load

capacity.

Straight line accuracy:  $1\mu/25\text{mm}$  of travel.

Positional repeatability:  $0,5\mu$ .

Coefficient of friction: 0,002.

Carriage surface flat to  $3\mu/25\text{mm}$ .

Carriage and base ground to optical flat-

ness.

### Tips

Stroke is centred on the mid-point of the slides (ie 50% of total stroke each way).

Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	Weight g
L1032.045-025	25	41	44.5	50.8	19.1	57.2	35	40	20	10.2	127
L1032.045-038	38	52	44.5	69.9	19.1	76.2	54	57	20	10.2	172
L1032.045-050	50	59	44.5	82.6	19.1	88.9	65	70	20	10.2	209
L1032.045-075	75	64	44.5	101.6	19.1	108.0	85	90	20	10.2	254
L1032.067-025	25	100	66.5	66.5	25.4	66.5	54	54	35	15.7	299
L1032.067-050	50	114	66.5	101.6	25.4	111.0	75	85	35	15.7	454
L1032.067-075	75	159	66.5	127.0	25.4	136.4	100	110	35	15.7	567
L1032.067-100	100	177	66.5	152.4	25.4	161.8	125	135	35	15.7	680
L1032.067-125	125	191	66.5	203.2	25.4	212.6	178	190	35	15.7	907
L1032.089-050	50	118	88.9	101.6	44.5	114.3	50	65	50	15.7	907
L1032.089-075	75	127	88.9	146.1	44.5	158.8	95	110	50	15.7	1306
L1032.089-125	125	145	88.9	203.2	44.5	215.9	150	175	50	15.7	1814
L1032.089-165	165	159	88.9	260.4	44.5	273.1	210	225	50	15.7	2327
L1032.089-225	225	182	88.9	355.6	44.5	368.3	305	320	50	15.7	3175
L1032.146-125	125	136	146.1	209.6	60.03	222.3	150	175	100	24.9	4536
L1032.146-175	175	163	146.1	304.8	60.03	317.5	250	275	100	24.9	6586
L1032.146-250	250	204	146.1	381.0	60.03	393.7	330	350	100	24.9	8232

Order No.	w <sub>3</sub>	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1032.045-025	22.1	4.6	M4	4.6	8.1	5.0	5.3	5.6
L1032.045-038	22.1	4.6	M4	4.6	8.1	5.6	8.3	8.6
L1032.045-050	22.1	4.6	M4	4.6	8.1	6.7	10.6	11.1
L1032.045-075	22.1	4.6	M4	4.6	8.1	7.8	12.4	12.9
L1032.067-025	38.1	5.3	M5	5.8	10.0	17.8	14.8	15.6
L1032.067-050	38.1	5.3	M5	5.8	10.0	20.3	25.4	26.4
L1032.067-075	38.1	5.3	M5	5.8	10.0	28.3	47.1	49.4
L1032.067-100	38.1	5.3	M5	5.8	10.0	37.6	65.6	68.9
L1032.067-125	38.1	5.3	M5	5.8	10.0	43.2	75.4	79.2

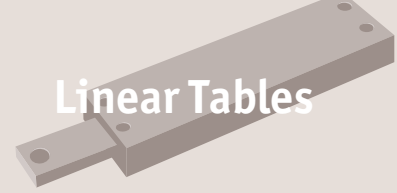




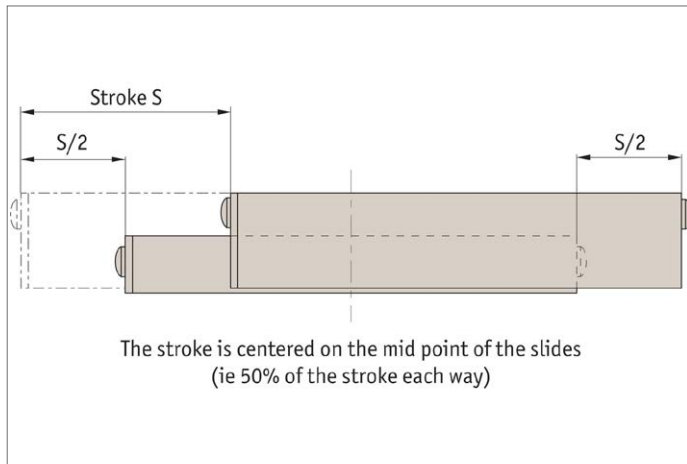
# Low Profile Crossed Roller Table

high precision

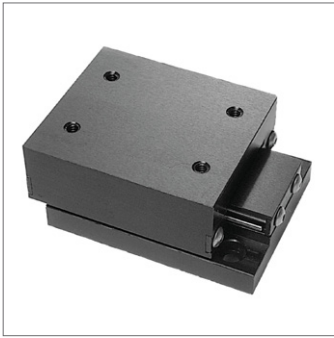
## Linear Tables



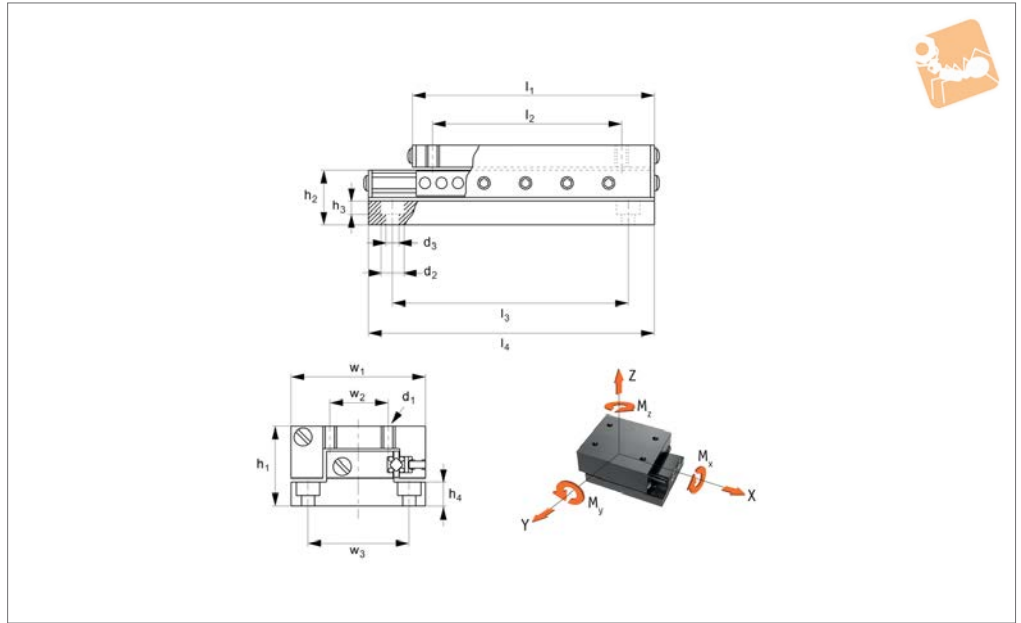
Order No.	$w_3$	$h_3$	$d_1$	$d_2$	$d_3$	Moment $M_x$ Nm max.	Moment $M_y$ Nm max.	Moment $M_z$ Nm max.
L1032.089-050	50.3	5.3	M5	5.8	10.0	19.4	56.0	5.86
L1032.089-075	50.3	5.3	M5	5.8	10.0	21.6	70.5	74.1
L1032.089-125	50.3	5.3	M5	5.8	10.0	24.5	92.0	93.9
L1032.089-165	50.3	5.3	M5	5.8	10.0	26.6	108	113
L1032.089-225	50.3	5.3	M5	5.8	10.0	29.5	142	149
L1032.146-125	94.0	6.2	M6	7.1	11.0	28.2	106	108
L1032.146-175	94.0	6.2	M6	7.1	11.0	30.6	124	130
L1032.146-250	94.0	6.2	M6	7.1	11.0	33.9	163	171



LINEAR TABLES



## L1034



### Material

Aluminium carriage and base.  
Hardened stainless steel balls, shafts and preload gibs.

### Technical Notes

Flange base allows easy mounting and

extra stability.

Straight line accuracy:  $1\mu/25\text{mm}$  of travel.

Positional repeatability:  $0,5\mu$ .

Coefficient of friction: 0,002.

Carriage surface flat to  $3\mu/25\text{mm}$ .

Carriage and base ground to optical flat-

ness.

### Tips

Stroke is centred on the mid-point of the slides (ie 50% of total stroke each way).

Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	Weight g
L1034.025-013	13	3.6	25.4	25.4	19.1	15	20	31.8	Centre	12.7	36
L1034.025-025	25	6.8	25.4	44.5	19.1	35	40	50.8	Centre	12.7	64
L1034.025-038	38	11.0	25.4	63.5	19.1	54	57	69.9	Centre	12.7	91
L1034.025-050	50	14.0	25.4	82.6	19.1	70	75	88.9	Centre	12.7	118
L1034.045-025	25	11.0	44.5	50.8	26.2	35	40	57.2	20	17.3	172
L1034.045-038	38	14.0	44.5	69.9	26.2	54	57	76.2	20	17.3	236
L1034.045-050	50	19.0	44.5	82.6	26.2	65	70	88.9	20	17.3	277
L1034.045-075	75	23.0	44.5	101.6	26.2	85	90	108.0	20	17.3	340
L1034.067-025	25	33.0	66.5	66.5	34.9	54	54	66.5	35	25.4	413
L1034.067-050	50	38.0	66.5	101.6	34.9	75	85	111.0	35	25.4	635
L1034.067-075	75	46.0	66.5	127.0	34.9	100	110	136.4	35	25.4	794
L1034.067-100	100	60.0	66.5	152.4	34.9	125	135	161.8	35	25.4	953
L1034.067-125	125	66.0	66.5	203.2	34.9	178	190	212.6	35	25.4	1270
L1034.089-050	50	59.0	88.9	101.6	44.5	50	65	114.3	50	25.0	1134
L1034.089-075	75	64.0	88.9	146.1	44.5	95	110	158.8	50	25.0	1628
L1034.089-125	125	73.0	88.9	203.2	44.5	150	175	215.9	50	25.0	2268
L1034.089-165	165	79.0	88.9	260.4	44.5	210	225	273.1	50	25.0	2908
L1034.089-225	225	91.0	88.9	355.6	44.5	305	320	368.3	50	25.0	3969

Order No.	w <sub>3</sub>	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1034.025-013	19	3.4	M3	6.1	3.5	0.3	0.4	0.4
L1034.025-025	19	3.4	M3	6.1	3.5	0.4	1.0	1.1
L1034.025-038	19	3.4	M3	6.1	3.5	0.5	1.8	1.8
L1034.025-050	19	3.4	M3	6.1	3.5	0.7	2.6	3.7
L1034.045-025	33	4.6	M4	8.1	4.6	1.0	0.9	0.9
L1034.045-038	33	4.6	M4	8.1	4.6	1.4	2.0	2.1
L1034.045-050	33	4.6	M4	8.1	4.6	2.0	3.3	3.5
L1034.045-075	33	4.6	M4	8.1	4.6	2.5	4.7	4.9



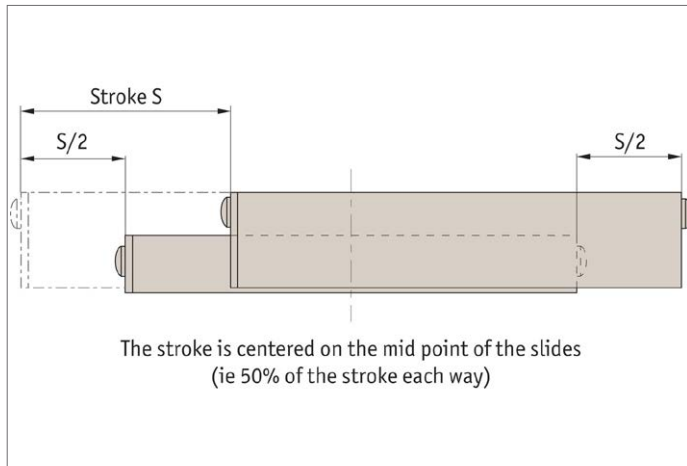
# Flanged Ball Slide Assemblies

high precision

## Linear Tables



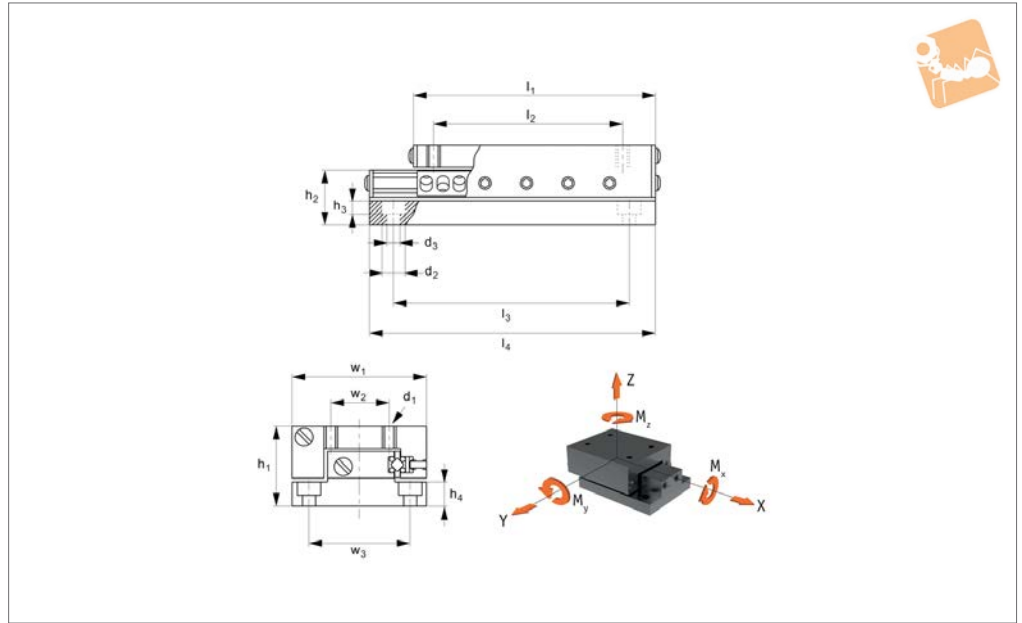
Order No.	$w_3$	$h_3$	$d_1$	$d_2$	$d_3$	Moment $M_x$ Nm max.	Moment $M_y$ Nm max.	Moment $M_z$ Nm max.
L1034.067-025	52	5.3	M5	10.0	5.8	4.6	3.8	4.0
L1034.067-050	52	5.3	M5	10.0	5.8	6.9	9.3	9.8
L1034.067-075	52	5.3	M5	10.0	5.8	8.4	14.5	15.2
L1034.067-100	52	5.3	M5	10.0	5.8	10.8	22.9	24.1
L1034.067-125	52	5.3	M5	10.0	5.8	11.9	34.4	36.1
L1034.089-050	70	5.3	M5	10.0	5.8	11.1	32.0	33.6
L1034.089-075	70	5.3	M5	10.0	5.8	12.3	40.3	42.3
L1034.089-125	70	5.3	M5	10.0	5.8	14.0	52.5	53.7
L1034.089-165	70	5.3	M5	10.0	5.8	15.2	61.4	64.5
L1034.089-225	70	5.3	M5	10.0	5.8	16.8	81.0	85.1



LINEAR TABLES



## L1036



### Material

Aluminium carriage and base.  
Hardened stainless steel rollers, shafts and preload gibs.

### Technical Notes

Flanged base with cross rollers offers the

ultimate in accuracy, capacity and stability.  
Straight line accuracy:  $1\mu/25\text{mm}$  of travel.  
Positional repeatability:  $0,5\mu$ .  
Coefficient of friction:  $0,002$ .  
Carriage surface flat to  $3\mu/25\text{mm}$ .

Carriage and base ground to optical flatness.

### Tips

Stroke is centred on the mid-point of the slides (ie 50% of total stroke each way).

Order No.	Stroke	Load kg max.	w <sub>1</sub>	l <sub>1</sub>	h <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	w <sub>2</sub>	h <sub>2</sub>	Weight g
L1036.045-025	25	41	44.5	50.8	26.2	57.2	35	40	20	17.3	172
L1036.045-038	38	52	44.5	69.9	26.2	76.2	54	57	20	17.3	236
L1036.045-050	50	59	44.5	82.6	26.2	88.9	65	70	50	17.3	277
L1036.045-075	75	64	44.5	101.6	26.2	108.0	85	90	20	17.3	340
L1036.067-025	25	100	66.5	66.9	34.9	66.5	54	54	35	25.4	413
L1036.067-050	50	114	66.5	101.6	34.9	111.0	75	85	35	25.4	635
L1036.067-075	75	159	66.5	127.0	34.9	136.4	100	110	35	25.4	794
L1036.067-100	100	177	66.5	152.4	34.9	161.8	125	135	35	25.4	953
L1036.067-125	125	191	66.5	203.2	34.9	212.6	178	190	35	25.4	1270
L1036.089-050	50	118	88.9	101.6	44.5	114.3	50	65	50	25.0	1134
L1036.089-075	75	127	88.9	146.1	44.5	158.8	95	110	50	25.0	1628
L1036.089-125	125	145	88.9	203.2	44.5	215.9	150	175	50	25.0	2268
L1036.089-165	165	159	88.9	260.4	44.5	273.1	210	225	50	25.0	2908
L1036.089-225	225	182	88.9	355.6	44.5	368.3	305	320	50	25.0	3969
L1036.146-125	125	136	146.1	209.6	60.3	222.3	150	175	100	34.3	5443
L1036.146-175	175	163	146.1	304.8	60.3	317.5	250	275	100	34.3	7893
L1036.146-250	250	204	146.1	381.0	60.3	393.7	330	350	100	34.3	9870

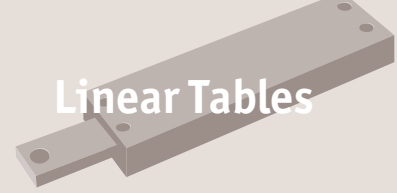
Order No.	w <sub>3</sub>	h <sub>3</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	Moment M <sub>x</sub> Nm max.	h <sub>4</sub>	Moment M <sub>y</sub> Nm max.	Moment M <sub>z</sub> Nm max.
L1036.045-025	33	7.1	M4	4.6	8.1	5.04	4.6	5.31	5.58
L1036.045-038	33	7.1	M4	4.6	8.1	5.61	4.6	8.29	8.58
L1036.045-050	33	7.1	M4	4.6	8.1	6.73	4.6	10.6	11.1
L1036.045-075	33	7.1	M4	4.6	8.1	7.85	4.6	12.4	13.0
L1036.067-025	52	9.4	M5	5.8	10.0	17.9	5.3	14.9	15.6
L1036.067-050	52	9.4	M5	5.8	10.0	20.4	5.3	25.4	26.7
L1036.067-075	52	9.4	M5	5.8	10.0	28.4	5.3	47.1	49.5
L1036.067-100	52	9.4	M5	5.8	10.0	37.7	5.3	65.6	68.9
L1036.067-125	52	9.4	M5	5.8	10.0	43.3	5.3	75.5	79.2



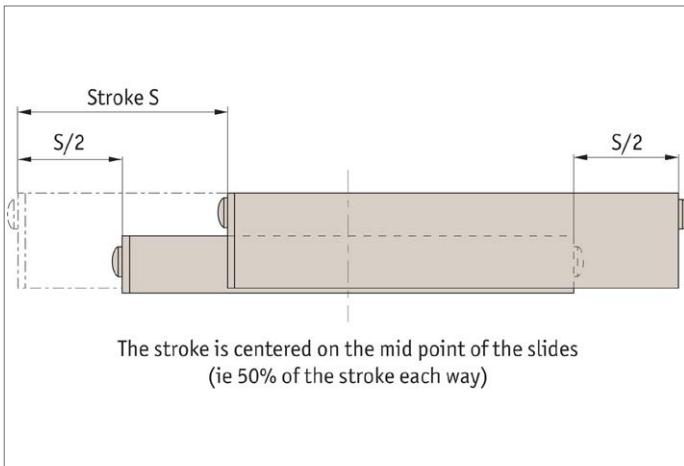
# Flanged Crossed Roller Slides

wide base, high precision

## Linear Tables



Order No.	$w_3$	$h_3$	$d_1$	$d_2$	$d_3$	Moment $M_x$ Nm max.	$h_4$	Moment $M_y$ Nm max.	Moment $M_z$ Nm max.
L1036.089-050	70	9.4	M5	5.8	10.0	19.5	5.3	56.1	58.9
L1036.089-075	70	9.4	M5	5.8	10.0	21.6	5.3	70.6	74.1
L1036.089-125	70	9.4	M5	5.8	10.0	24.6	5.3	92.0	94.0
L1036.089-165	70	9.4	M5	5.8	10.0	26.7	5.3	108	112
L1036.089-225	70	9.4	M5	5.8	10.0	29.6	5.3	142	158
L1036.146-125	127	9.4	M6	7.1	11.0	28.3	6.2	106	108
L1036.146-175	127	9.4	M6	7.1	11.0	30.7	6.2	124	130
L1036.146-250	127	9.4	M6	7.1	11.0	34.0	6.2	163	171

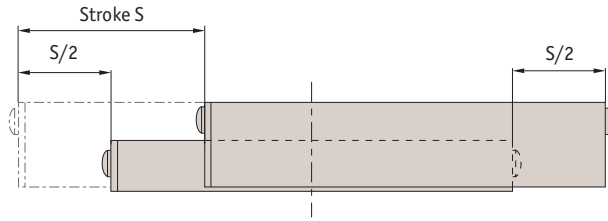


LINEAR TABLES



### Factors affecting stage selections...

- Size and weight of load
- Moment loads
- Stroke required
- Accuracy required
- Usage conditions of water, chemicals, shock loads etc.



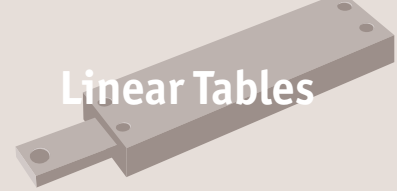
The stroke is centred on the mid point of the slides (i.e. 50% of the stroke each way).

Generally ball slides are less expensive but cross roller slides can carry 8 to 10 times the load of ball slides.

LINEAR TABLES

### A selection...

L1020 Crossed roller tables	L1022/23 Cross roller table	L1024 Ball slide tables
 <p>Steel and aluminium, accuracy typically 5µ.</p>	 <p>Stainless Steel, accuracy typically 3µ.</p>	 <p>Aluminium, accuracy typically 12µ.</p>
L1026 Crossed roller slide tables	L1028 Precision ball slide tables	L1029 Precision crossed roller tables
 <p>Aluminium, accuracy typically 5µ.</p>	 <p>Aluminium, accuracy typically 3µ.</p>	 <p>Aluminium, accuracy typically 3µ.</p>
L1034 Flanged ball slide tables - precision	L1038 Anti-creep ball slide tables	L1039 Non-magnetic ball slide
 <p>With flange accuracy to 1µ.</p>	 <p>Special anti-creep function prevents cage misalignment.</p>	 <p>Non-magnetic accuracy typically 3µ.</p>



### Steel - L1020

- Standard steel / cast iron



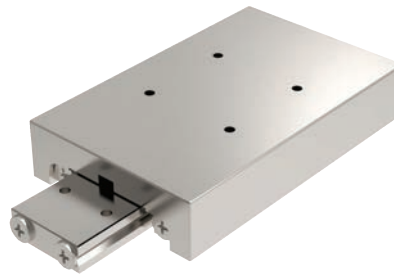
### Aluminium - L1021

- Lower weight, lower profile
- Good for high accelerations



### Stainless steel - L1022 + L1023

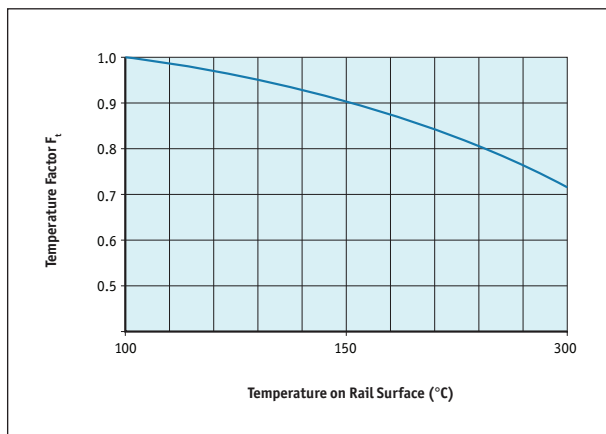
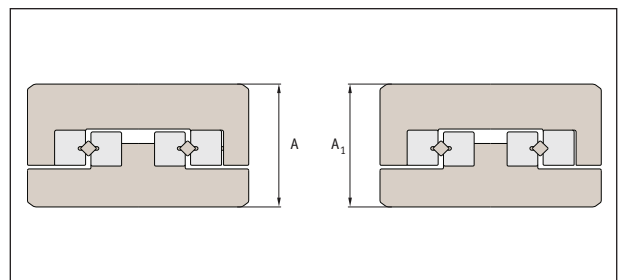
- Stainless steel (440C+Ni) corrosion resistant



### Rated life

$$L \text{ (Km)} = \left( \frac{F_t \cdot C}{F_w \cdot P_c} \right)^{3.33} \times 100$$

- $F_t$  = temperature factor
- $F_w$  = load factor
- $C$  = basic dynamic load (kN) see tables
- $P_c$  = radial load (kN)



### Height tolerance:

- Height  $\pm 100\mu$
- Motorised parts  $\pm 10\mu$
- Strokes from 10 to 950mm
- Loads to 48kN

### Load factor $F_w$

Shock	Speed	$F_w$
None	Very slow	1.0 - 1.2
Small	Slow	1.2 - 1.5



### Technical accuracy measurements

- High accuracy.
- Low friction: virtually frictionless. Providing stable performance at lower high speeds.
- Rigid: incorporating cross roller linear rails to provide high load capacity as well as high moment load capacity.
- Installation: easy to install with pre-drilled holes in carriage and base. Ensure mounting surface faces are accurately machined.

LINEAR TABLES

Table accuracy ( $\mu$ )			Rail accuracy ( $\mu$ )				
Table length	Carriage top parallelism	Carriage side parallelism	N tolerance	M tolerance	Straightness		
0-50	2	4	-15	-30	2		
50-100	2	5			2		
100-150	3	6			3		
150-200	3	7			3		
200-250	3	7			3		
250-300	3	7			3		
300-350	4	8			-35	-70	4
350-400	4	8			4		
400-450	4	8			4		
450-500	4	8			4		
500-550	4	9	4				
550-600	4	9	4				

