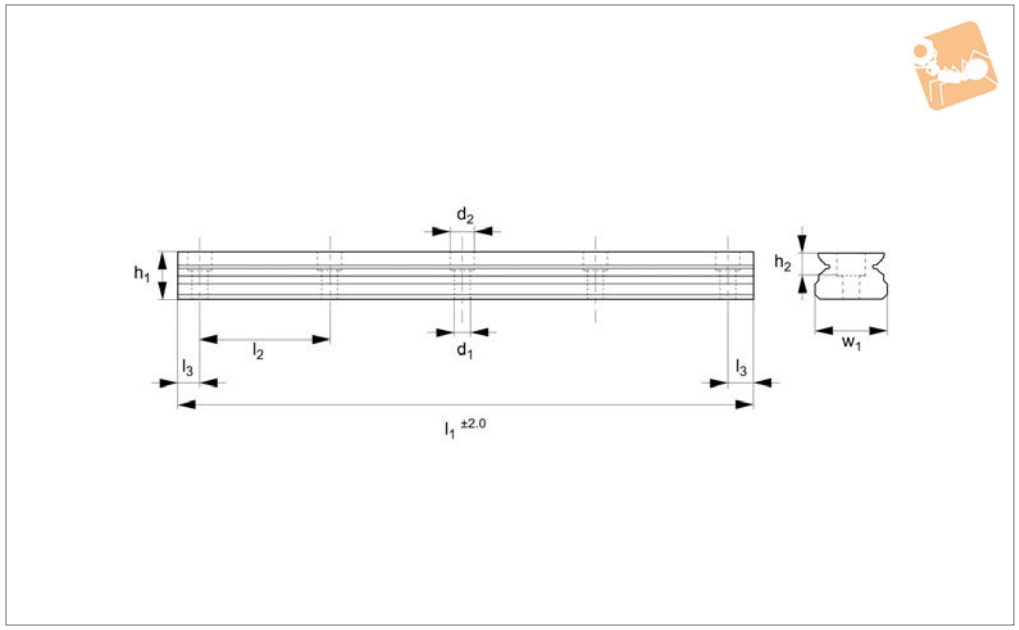


L1010.07

Material
Corrosion resistant stainless steel, hardened (similar to 440C).

Technical Notes
Select the size and number of carriages to suit the required load (see part L1010.C).

Other rail lengths on request.
Weight: 0,22 Kg/m.

Order No.	l_1	l_2	l_3	h_1	h_2	d_1	d_2	For screws	w_1	Weight kg
L1010.07-0040	40	15	5	4.7	2.3	2.4	4.2	M2	7	8.8
L1010.07-0055	55	15	5	4.7	2.3	2.4	4.2	M2	7	12.1
L1010.07-0070	70	15	5	4.7	2.3	2.4	4.2	M2	7	15.4
L1010.07-0085	85	15	5	4.7	2.3	2.4	4.2	M2	7	18.7
L1010.07-0100	100	15	5	4.7	2.3	2.4	4.2	M2	7	22.0
L1010.07-0115	115	15	5	4.7	2.3	2.4	4.2	M2	7	25.3
L1010.07-0130	130	15	5	4.7	2.3	2.4	4.2	M2	7	28.6
L1010.07-0145	145	15	5	4.7	2.3	2.4	4.2	M2	7	31.9
L1010.07-0160	160	15	5	4.7	2.3	2.4	4.2	M2	7	35.2
L1010.07-0175	175	15	5	4.7	2.3	2.4	4.2	M2	7	38.5
L1010.07-0190	190	15	5	4.7	2.3	2.4	4.2	M2	7	41.8
L1010.07-0205	205	15	5	4.7	2.3	2.4	4.2	M2	7	45.1
L1010.07-0220	220	15	5	4.7	2.3	2.4	4.2	M2	7	48.4
L1010.07-0235	235	15	5	4.7	2.3	2.4	4.2	M2	7	51.7
L1010.07-0250	250	15	5	4.7	2.3	2.4	4.2	M2	7	55.0
L1010.07-0265	265	15	5	4.7	2.3	2.4	4.2	M2	7	58.3
L1010.07-0280	280	15	5	4.7	2.3	2.4	4.2	M2	7	61.6
L1010.07-0295	295	15	5	4.7	2.3	2.4	4.2	M2	7	64.9
L1010.07-0310	310	15	5	4.7	2.3	2.4	4.2	M2	7	68.2
L1010.07-0325	325	15	5	4.7	2.3	2.4	4.2	M2	7	71.5
L1010.07-0340	340	15	5	4.7	2.3	2.4	4.2	M2	7	74.8
L1010.07-0355	355	15	5	4.7	2.3	2.4	4.2	M2	7	78.1
L1010.07-0370	370	15	5	4.7	2.3	2.4	4.2	M2	7	81.4
L1010.07-0385	385	15	5	4.7	2.3	2.4	4.2	M2	7	84.7
L1010.07-0400	400	15	5	4.7	2.3	2.4	4.2	M2	7	88.0
L1010.07-0415	415	15	5	4.7	2.3	2.4	4.2	M2	7	91.3
L1010.07-0430	430	15	5	4.7	2.3	2.4	4.2	M2	7	94.6
L1010.07-0445	445	15	5	4.7	2.3	2.4	4.2	M2	7	97.9
L1010.07-0460	460	15	5	4.7	2.3	2.4	4.2	M2	7	101.2
L1010.07-0475	475	15	5	4.7	2.3	2.4	4.2	M2	7	104.5
L1010.07-0490	490	15	5	4.7	2.3	2.4	4.2	M2	7	107.8
L1010.07-0505	505	15	5	4.7	2.3	2.4	4.2	M2	7	111.1
L1010.07-0520	520	15	5	4.7	2.3	2.4	4.2	M2	7	114.4
L1010.07-0535	535	15	5	4.7	2.3	2.4	4.2	M2	7	117.7

7mm Miniature Linear Rail

standard width

Order No.	l_1	l_2	l_3	h_1	h_2	d_1	d_2	For screws	w_1	Weight kg
L1010.07-0550	550	15	5	4.7	2.3	2.4	4.2	M2	7	121.0
L1010.07-0565	565	15	5	4.7	2.3	2.4	4.2	M2	7	124.3
L1010.07-0580	580	15	5	4.7	2.3	2.4	4.2	M2	7	127.6
L1010.07-0595	595	15	5	4.7	2.3	2.4	4.2	M2	7	130.9
L1010.07-0610	610	15	5	4.7	2.3	2.4	4.2	M2	7	134.2
L1010.07-0625	625	15	5	4.7	2.3	2.4	4.2	M2	7	137.5
L1010.07-0640	640	15	5	4.7	2.3	2.4	4.2	M2	7	140.8
L1010.07-0655	655	15	5	4.7	2.3	2.4	4.2	M2	7	144.1
L1010.07-0670	670	15	5	4.7	2.3	2.4	4.2	M2	7	147.4
L1010.07-0685	685	15	5	4.7	2.3	2.4	4.2	M2	7	150.7
L1010.07-0700	700	15	5	4.7	2.3	2.4	4.2	M2	7	154.0
L1010.07-0715	715	15	5	4.7	2.3	2.4	4.2	M2	7	157.3
L1010.07-0730	730	15	5	4.7	2.3	2.4	4.2	M2	7	160.6
L1010.07-0745	745	15	5	4.7	2.3	2.4	4.2	M2	7	163.9
L1010.07-0760	760	15	5	4.7	2.3	2.4	4.2	M2	7	167.2
L1010.07-0775	775	15	5	4.7	2.3	2.4	4.2	M2	7	170.5
L1010.07-0790	790	15	5	4.7	2.3	2.4	4.2	M2	7	173.8
L1010.07-0805	805	15	5	4.7	2.3	2.4	4.2	M2	7	177.1
L1010.07-0820	820	15	5	4.7	2.3	2.4	4.2	M2	7	180.4
L1010.07-0835	835	15	5	4.7	2.3	2.4	4.2	M2	7	183.7
L1010.07-0850	850	15	5	4.7	2.3	2.4	4.2	M2	7	187.0
L1010.07-0865	865	15	5	4.7	2.3	2.4	4.2	M2	7	190.3
L1010.07-0880	880	15	5	4.7	2.3	2.4	4.2	M2	7	193.6
L1010.07-0895	895	15	5	4.7	2.3	2.4	4.2	M2	7	196.9
L1010.07-0910	910	15	5	4.7	2.3	2.4	4.2	M2	7	200.2
L1010.07-0925	925	15	5	4.7	2.3	2.4	4.2	M2	7	203.5
L1010.07-0940	940	15	5	4.7	2.3	2.4	4.2	M2	7	206.8
L1010.07-0955	955	15	5	4.7	2.3	2.4	4.2	M2	7	210.1
L1010.07-0970	970	15	5	4.7	2.3	2.4	4.2	M2	7	213.4
L1010.07-0985	985	15	5	4.7	2.3	2.4	4.2	M2	7	216.7
L1010.07-1000	1000	15	5	4.7	2.3	2.4	4.2	M2	7	220.0

Miniature linear guideway systems are widely used throughout industry for precise, compact applications.

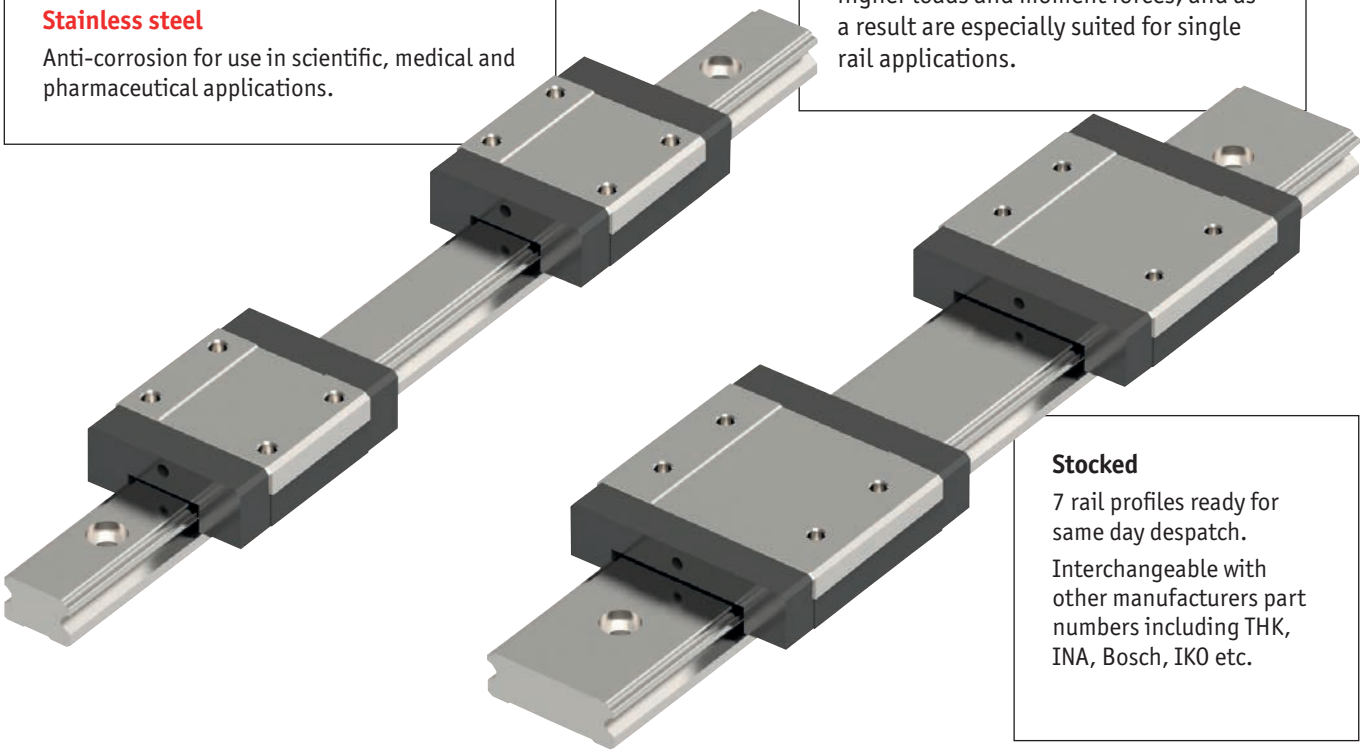
Precise and stainless

The gothic arch shape of the rails have a 45° contact ensuring similar load capacities in all directions. Use of a large number of stainless steel balls enables a high moment and load capacity within a compact space. These smooth running rails have low break-away forces and a low coefficient of friction.

Stainless steel
Anti-corrosion for use in scientific, medical and pharmaceutical applications.

Standard and wide versions
Our standard width is a compact, high performance rail in six sizes.

The wide version can generally accept higher loads and moment forces, and as a result are especially suited for single rail applications.

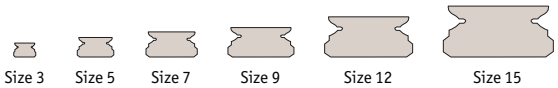


Stocked
7 rail profiles ready for same day despatch.

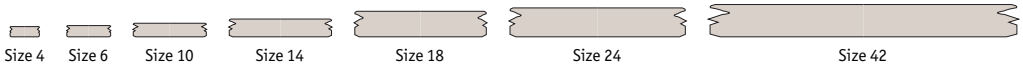
Interchangeable with other manufacturers part numbers including THK, INA, Bosch, IKO etc.

Rail sizes

L1010 Standard Version



L1012 Wide Version



Miniature Linear Guideways

FAQs

Load capacities – explained

- A number of load figures are stated for load capacity:

  Dynamic loads – this is the main figure considered for miniature linear guideways. It is the moving load that the system can bear. It takes account of the total moving load as well as considerations such as impact, vibration and fatigue.

  Static loads – this is a load that is constant for an extended time (i.e. the dead load the system can bear before any movement). It can be in tension or compression.

  For these miniature linear guideways the radial and axial load capacities are the same.

  Moment loads are twisting loads generated by offset loads in either X, Y or Z planes. Moment loads can be reduced by adding further carriages or rails to reduce any twisting of the carriage due to the load offset.

Why is there a standard width and a wide version rail?

- The wider version system is generally used as a single rail system as it can accept higher loads and moment loads, whilst maintaining a very low height.
- The standard width rail can be used either as stand-alone rails or are more frequently used as a pair of rails in parallel.

Straightness of rails

- The measurements of the straightness of the system are taken from the running accuracy of the sliders over the length of the rails (given in microns) – see accuracy and preload page. For standard accuracy this equates to around 15µ for a 300mm length, increasing to 25µ for a 1 metre length.

What lengths can be provided?

- We have standard rail lengths. These are based on the hole pitch of the rails and end machining to provide an equidistant length to the first and last hole centre.
- However we can cut the rail (from stock) to any length required – we just need to know the distance required for the first hole.
- In general our cutting procedures allow for a ±2mm accuracy on the overall rail length. If greater accuracy than this is required then we have to machine the end accurately (rather than cut it) and this involves extra time and cost.
- Standard maximum length for each rail size is around 1 metre. Rails can be joined together but the preparation needs to be made in our workshop. The rails will be marked clearly with the ends to be placed adjacent to each other.

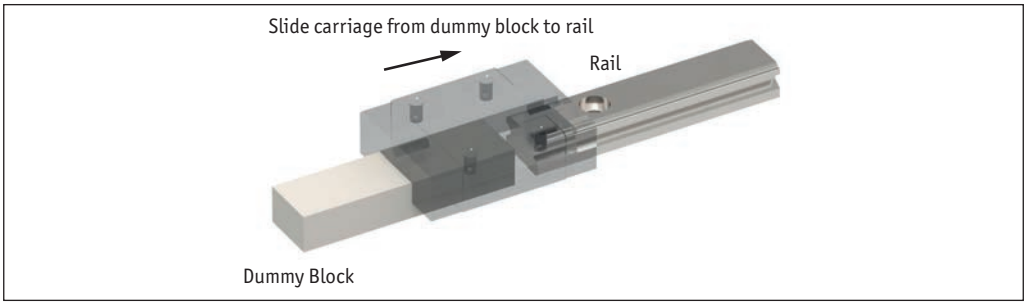
Installation

- The miniature linear guideways are very accurate and as a result need to be installed on accurately prepared surfaces - please see installation instructions. If two rails are installed in parallel, they need to be precisely aligned - see assembly precision page.

Mounting the carriages to the rails

- In general the carriages will be supplied separately to the rails. The carriages are supplied mounted on plastic “dummy” blocks. To install the carriage onto the rails, offer the carriage (still on its dummy block) up to the rails and slide off the dummy block and onto the rail itself.

  Do not simply remove the carriage from the dummy block, as some of the bearings might become displaced, rendering the carriage unusable.



Precision

	Dimensions	µ
h_1	Height tolerance h_1	±40
h_1	Permissible height difference of different carriages at the same position on the rail	25
W_4	Width tolerance w_4	±40
W_4	Permissible width difference of different carriages at the same position on the rail	30

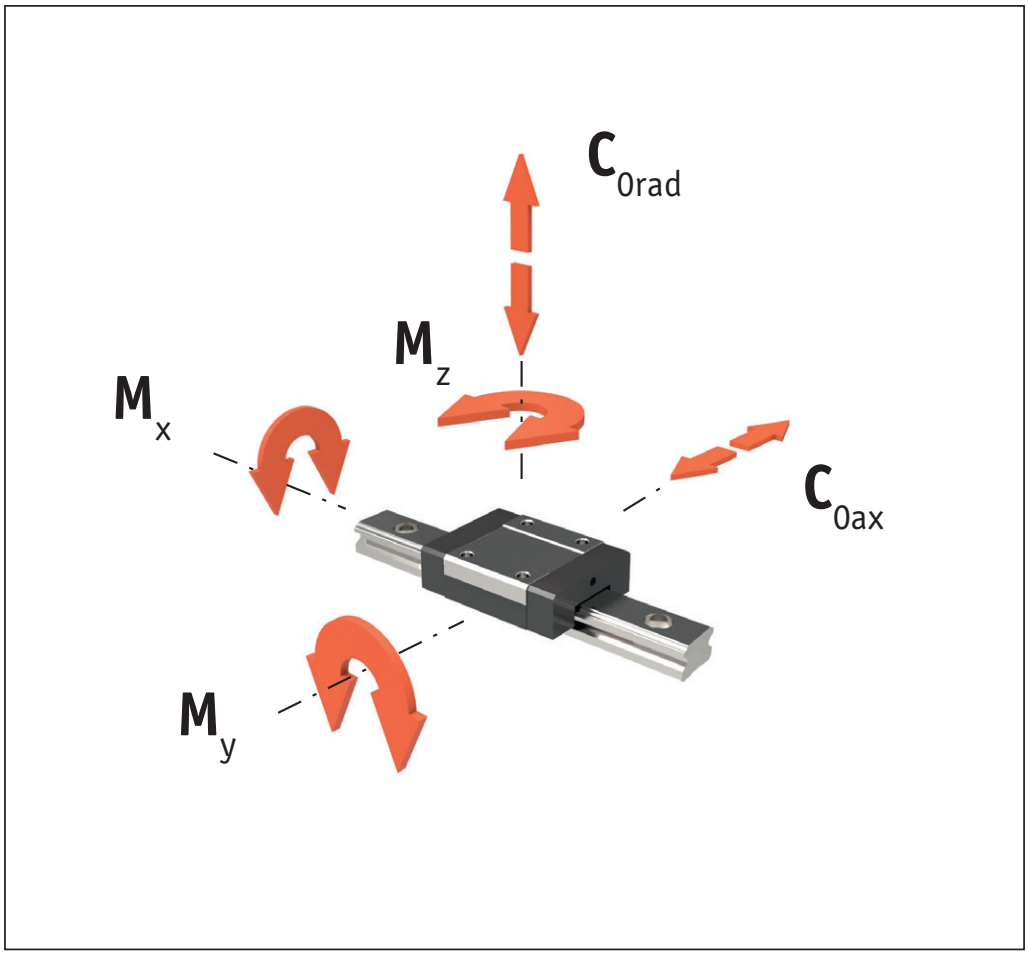
Running accuracy

Preload

The miniature linear guideways are available in the two different preload classes K_0 and K_S. The preload influences the rigidity, precision and torque resistance as well as offering the product service life and displacement force. The standard preload is K_0.

Type	Preload classes	
	Small K_0	Standard K_s
	Very quiet running (µ)	Quiet and precise running (µ)
L1010.03 & L1012.06	+3 to 0	+1 to 0
L1010.05 & L1012.10	+3 to 0	+1 to 0
L1010.07 & L1012.14	+4 to 0	+2 to 0
L1010.09 & L1012.18	+4 to 0	+2 to 0
L1010.12 & L1012.24	+5 to 0	+2 to 0
L1010.15 & L1012.42	+6 to 0	+3 to 0

L1010 - Standard width



Type	Max. load capacities		Max. static moment loads		
	dyn. C_{rad} & C_{ax} N	stat. C_{0rad} & C_{0ax} N	M_x Nm	M_y Nm	M_z Nm
L1010.C03	190	310	0,6	0,4	0,4
L1010.C03L	295	575	0,9	1,1	1,1
L1010.C05	335	550	1,7	1,0	1,0
L1010.C05L	470	900	2,4	2,1	2,1
L1010.C07	890	1400	5,2	3,3	3,3
L1010.C07L	1310	2440	9,0	7,7	7,7
L1010.C09	1570	2495	11,7	6,4	6,4
L1010.C09L	2135	3880	18,2	12,4	12,4s
L1010.C12	2308	3465	21,5	12,9	12,9
L1010.C12L	3240	5630	34,9	30,2	30,2
L1010.C15	3810	5590	43,6	27,0	27,0
L1010.C15L	5350	9080	70,0	63,0	63,0