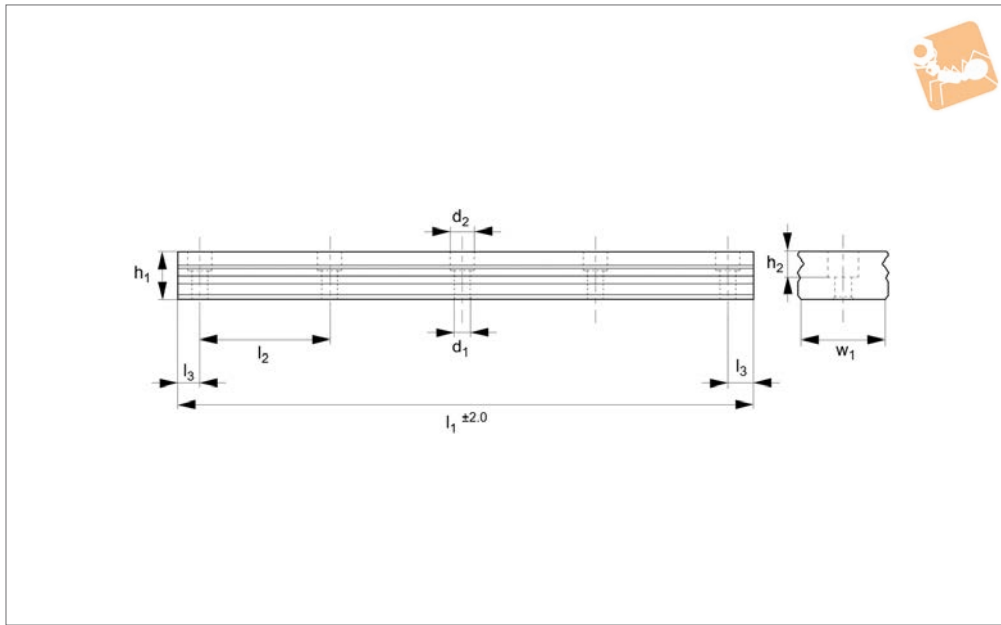




18mm Miniature Linear Rail

wide version

Linear Guide-ways



L1012.18

LINEAR GUIDEWAYS

Material

Corrosion resistant stainless steel, hardened (similar to 440C).

Technical Notes

Select the size and number of carriages to suit the required load (see part L1012.C).

Other rail lengths on request.

Weight: 0,9 Kg/m.

Order No.	l_1	l_2	l_3	h_1	h_2	d_1	d_2	For screws	w_1	Weight kg
L1012.18-0050	50	30	10	7.3	4.5	3.5	6	M3	18	45
L1012.18-0080	80	30	10	7.3	4.5	3.5	6	M3	18	72
L1012.18-0110	110	30	10	7.3	4.5	3.5	6	M3	18	99
L1012.18-0140	140	30	10	7.3	4.5	3.5	6	M3	18	126
L1012.18-0170	170	30	10	7.3	4.5	3.5	6	M3	18	153
L1012.18-0200	200	30	10	7.3	4.5	3.5	6	M3	18	180
L1012.18-0230	230	30	10	7.3	4.5	3.5	6	M3	18	207
L1012.18-0260	260	30	10	7.3	4.5	3.5	6	M3	18	234
L1012.18-0290	290	30	10	7.3	4.5	3.5	6	M3	18	261
L1012.18-0320	320	30	10	7.3	4.5	3.5	6	M3	18	288
L1012.18-0350	350	30	10	7.3	4.5	3.5	6	M3	18	315
L1012.18-0380	380	30	10	7.3	4.5	3.5	6	M3	18	342
L1012.18-0410	410	30	10	7.3	4.5	3.5	6	M3	18	369
L1012.18-0440	440	30	10	7.3	4.5	3.5	6	M3	18	396
L1012.18-0470	470	30	10	7.3	4.5	3.5	6	M3	18	423
L1012.18-0500	500	30	10	7.3	4.5	3.5	6	M3	18	450
L1012.18-0530	530	30	10	7.3	4.5	3.5	6	M3	18	477
L1012.18-0560	560	30	10	7.3	4.5	3.5	6	M3	18	504
L1012.18-0590	590	30	10	7.3	4.5	3.5	6	M3	18	531
L1012.18-0620	620	30	10	7.3	4.5	3.5	6	M3	18	558
L1012.18-0650	650	30	10	7.3	4.5	3.5	6	M3	18	585
L1012.18-0680	680	30	10	7.3	4.5	3.5	6	M3	18	612
L1012.18-0710	710	30	10	7.3	4.5	3.5	6	M3	18	639
L1012.18-0740	740	30	10	7.3	4.5	3.5	6	M3	18	666
L1012.18-0770	770	30	10	7.3	4.5	3.5	6	M3	18	693
L1012.18-0800	800	30	10	7.3	4.5	3.5	6	M3	18	720
L1012.18-0830	830	30	10	7.3	4.5	3.5	6	M3	18	747
L1012.18-0860	860	30	10	7.3	4.5	3.5	6	M3	18	774
L1012.18-0890	890	30	10	7.3	4.5	3.5	6	M3	18	801
L1012.18-0920	920	30	10	7.3	4.5	3.5	6	M3	18	828
L1012.18-0950	950	30	10	7.3	4.5	3.5	6	M3	18	855
L1012.18-0980	980	30	10	7.3	4.5	3.5	6	M3	18	882



Miniature linear guideway systems are widely used throughout industry for precise, compact applications.

Precise and stainless

The gothic arch shape of the rails have a 45° contact ensuring similar load capacities in all directions. Use of a large number of stainless steel balls enables a high moment and load capacity within a compact space. These smooth running rails have low break-away forces and a low coefficient of friction.

LINEAR GUIDEWAYS

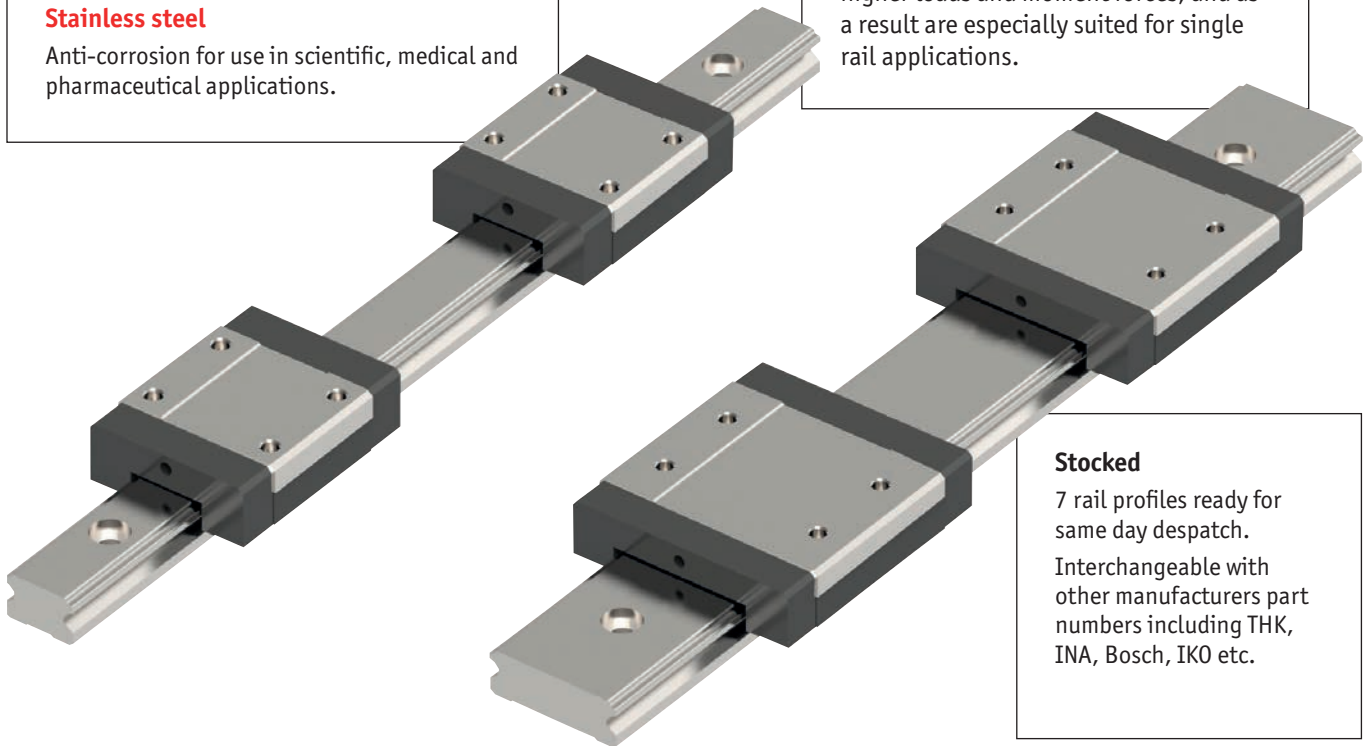
Stainless steel

Anti-corrosion for use in scientific, medical and pharmaceutical applications.

Standard and wide versions

Our standard width is a compact, high performance rail in six sizes.

The wide version can generally accept higher loads and moment forces, and as a result are especially suited for single rail applications.



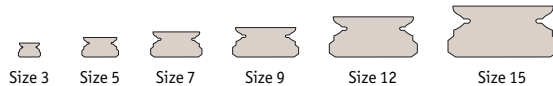
Stocked

7 rail profiles ready for same day despatch.

Interchangeable with other manufacturers part numbers including THK, INA, Bosch, IKO etc.

Rail sizes

L1010 Standard Version



Size 3 Size 5 Size 7 Size 9 Size 12 Size 15

L1012 Wide Version



Size 4 Size 6 Size 10 Size 14 Size 18 Size 24 Size 42



Load capacities – explained

- A number of load figures are stated for load capacity:

Dynamic loads – this is the main figure considered for miniature linear guideways. It is the moving load that the system can bear. It takes account of the total moving load as well as considerations such as impact, vibration and fatigue.

Static loads – this is a load that is constant for an extended time (i.e. the dead load the system can bear before any movement). It can be in tension or compression.

For these miniature linear guideways the radial and axial load capacities are the same.

Moment loads are twisting loads generated by offset loads in either X, Y or Z planes. Moment loads can be reduced by adding further carriages or rails to reduce any twisting of the carriage due to the load offset.

Why is there a standard width and a wide version rail?

- The wider version system is generally used as a single rail system as it can accept higher loads and moment loads, whilst maintaining a very low height.
- The standard width rail can be used either as stand-alone rails or are more frequently used as a pair of rails in parallel.

Straightness of rails

- The measurements of the straightness of the system are taken from the running accuracy of the sliders over the length of the rails (given in microns) – see accuracy and preload page. For standard accuracy this equates to around 15µ for a 300mm length, increasing to 25µ for a 1 metre length.

What lengths can be provided?

- We have standard rail lengths. These are based on the hole pitch of the rails and end machining to provide an equidistant length to the first and last hole centre.
- However we can cut the rail (from stock) to any length required – we just need to know the distance required for the first hole.
- In general our cutting procedures allow for a ±2mm accuracy on the overall rail length. If greater accuracy than this is required then we have to machine the end accurately (rather than cut it) and this involves extra time and cost.
- Standard maximum length for each rail size is around 1 metre. Rails can be joined together but the preparation needs to be made in our workshop. The rails will be marked clearly with the ends to be placed adjacent to each other.

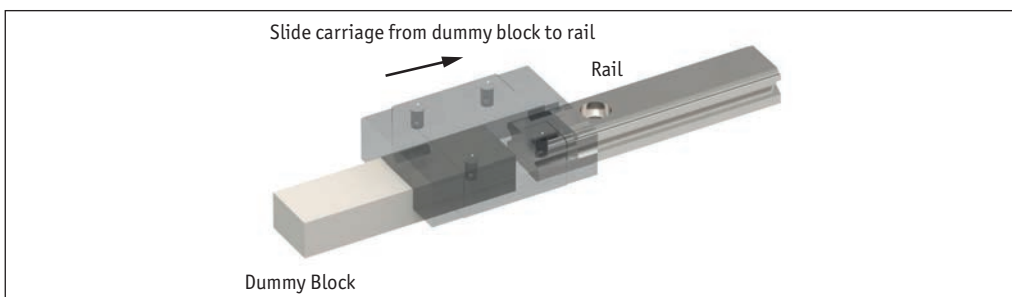
Installation

- The miniature linear guideways are very accurate and as a result need to be installed on accurately prepared surfaces - please see installation instructions. If two rails are installed in parallel, they need to be precisely aligned - see assembly precision page.

Mounting the carriages to the rails

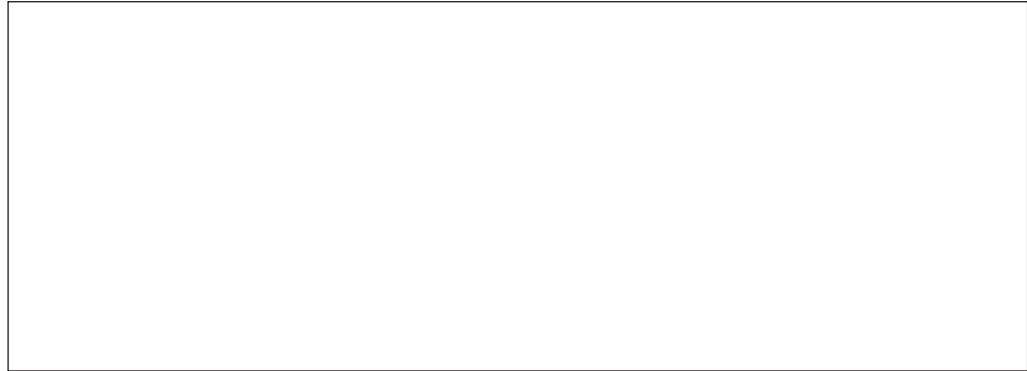
- In general the carriages will be supplied separately to the rails. The carriages are supplied mounted on plastic “dummy” blocks. To install the carriage onto the rails, offer the carriage (still on its dummy block) up to the rails and slide off the dummy block and onto the rail itself.

Do not simply remove the carriage from the dummy block, as some of the bearings might become displaced, rendering the carriage unusable.





Precision



	Dimensions	μ
h_1	Height tolerance h_1	± 40
h_1	Permissible height difference of different carriages at the same position on the rail	25
W_4	Width tolerance w_4	± 40
W_4	Permissible width difference of different carriages at the same position on the rail	30

Running accuracy

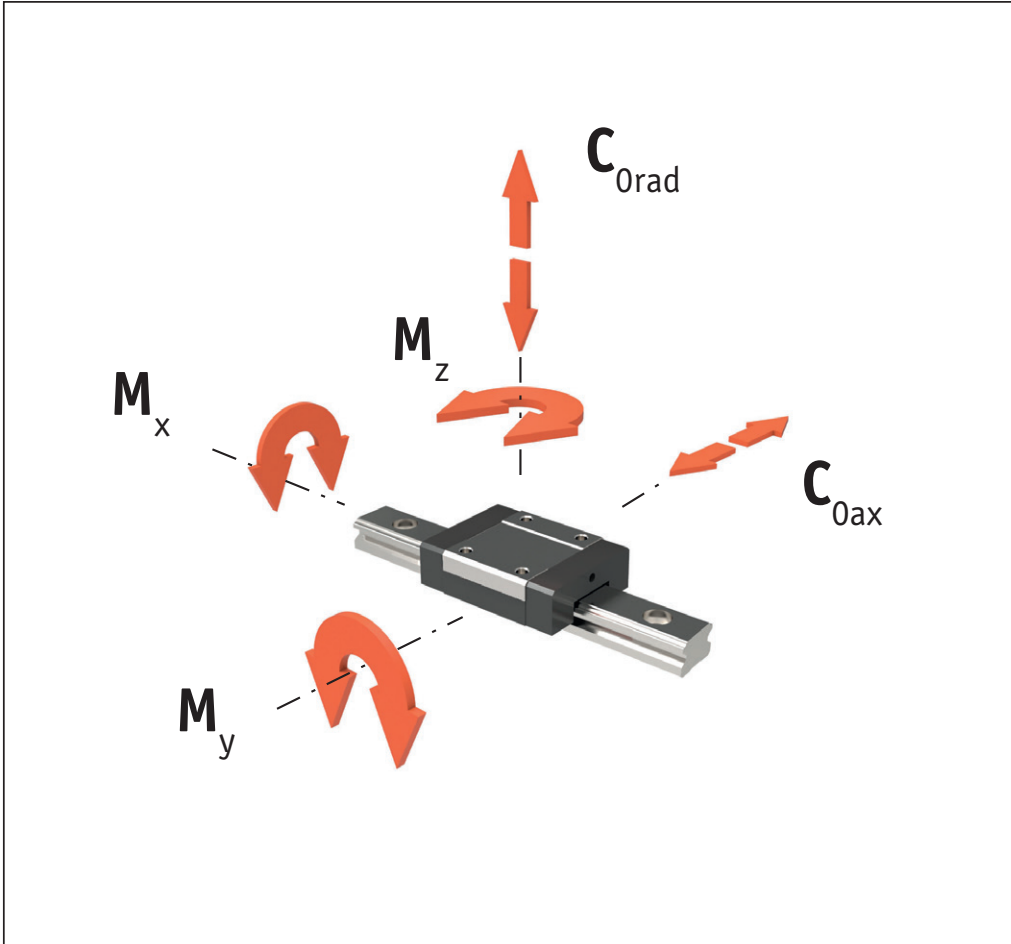
Preload

The miniature linear guideways are available in the two different preload classes K_0 and K_5 . The preload influences the rigidity, precision and torque resistance as well as offering the product service life and displacement force. The standard preload is K_0 .

Type	Preload classes	
	Small K_0	Standard K_5
	Very quiet running (μ)	Quiet and precise running (μ)
L1010.03 & L1012.06	+3 to 0	+1 to 0
L1010.05 & L1012.10	+3 to 0	+1 to 0
L1010.07 & L1012.14	+4 to 0	+2 to 0
L1010.09 & L1012.18	+4 to 0	+2 to 0
L1010.12 & L1012.24	+5 to 0	+2 to 0
L1010.15 & L1012.42	+6 to 0	+3 to 0



L1010 - Standard width



Type	Max. load capacities		Max. static moment loads		
	dyn. C_{rad} & C_{ax} N	stat. C_{0rad} & C_{0ax} N	M_x Nm	M_y Nm	M_z Nm
L1010.C03	190	310	0,6	0,4	0,4
L1010.C03L	295	575	0,9	1,1	1,1
L1010.C05	335	550	1,7	1,0	1,0
L1010.C05L	470	900	2,4	2,1	2,1
L1010.C07	890	1400	5,2	3,3	3,3
L1010.C07L	1310	2440	9,0	7,7	7,7
L1010.C09	1570	2495	11,7	6,4	6,4
L1010.C09L	2135	3880	18,2	12,4	12,4s
L1010.C12	2308	3465	21,5	12,9	12,9
L1010.C12L	3240	5630	34,9	30,2	30,2
L1010.C15	3810	5590	43,6	27,0	27,0
L1010.C15L	5350	9080	70,0	63,0	63,0

Miniature Linear Guideways from Automation Components

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